

Fitting Instructions

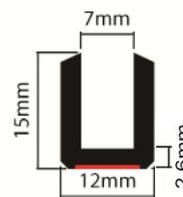
System-36 PLUS Glazing Channel

Fitting is completely clean and dry. No sealant, adhesive tape or wet adhesive is required.



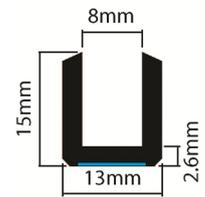
1. Fit elastomeric channel over pane edge.
2. Pull the elastomeric channel along one side of the panel, until taut.
3. Notch the corner at 90°, without cutting the coloured channel base, and fold around the corner to form a 45° mitre.
4. Continue for the remaining sides and fully mitre the meeting corner. Alternatively, cut the channel to side lengths and mitre the corners to 45°.
5. Join the sections of elastomeric channel at pane corner intersections, **ENSURING THERE ARE NO GAPS AT THE CORNERS.**
6. If mitres pull apart, a small amount of adhesive could be used to ease fitting at meeting points.
7. With the channel in place, all other fitting follows standard practice.
8. Beads may be pin-fixed or screw-fixed for System 36/6 PLUS and 36/7 PLUS, but screw fixed on all other sizes. It is essential that beads of the correct dimensions are used. For further details please refer to Lorient's Fire Resistant Glazing Systems brochure.

System-36/6 PLUS



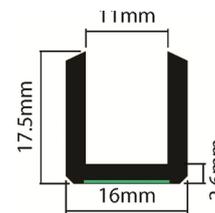
LG1512 PLUS

System-36/7 PLUS



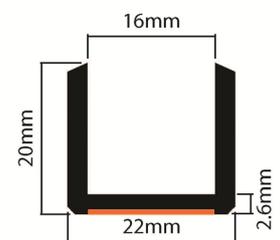
LG1513 PLUS

System-36/10 PLUS



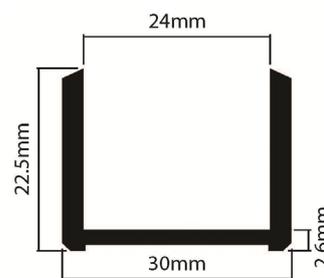
LG1717 PLUS

System-36/15 PLUS



LG2022 PLUS

System-36/23 PLUS



LG2229 PLUS



NB: For all glass types other than 6mm Pyroacet® and 6mm Pyro-tuf®, to work out glass size, measure the aperture, less the thickness of the gasket, less a 0.5mm fitting tolerance all round.

For 6mm Pyroacet® and 6mm Pyro-tuf®, to work out glass size, measure the aperture, less the thickness of the gasket, less a 4mm fitting tolerance all round. 4mm thick hardwood setting blocks should be used along bottom edge only.

Please note that butt jointing of the gasket will invalidate the test evidence.



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